Introduction to Wind Energy Annotated Instructor's Guide

Module Overview -

This module introduces students to wind energy and the rapidly expanding world of wind-generated power. It covers the basic principles of capturing wind energy as well as the past, present, and future of the industry. The module also introduces trainees to wind turbine construction and the key components of horizontal axis units. To complete the industry introduction to future wind energy technicians, an overview of the wind farm environment and a description of the career field are presented.

Prerequisites -

Prior to training with this module, it is recommended that the trainee successfully complete *Power Industry Fundamentals*.

Objectives -

Upon completion of this module, the trainee will be able to do the following:

- 1. Evaluate the advantages and disadvantages of wind power technology.
- 2. Identify the important events, people, and organizations in the history of wind power to date.
- 3. Describe wind energy concepts and how the energy is captured.
- 4. Identify the basic functions and classifications of wind turbines.
- 5. Identify major horizontal-axis wind turbine (HAWT) components and their function.
- 6. Describe the wind farm environment and characteristics of the wind energy maintenance technician.

Performance Task -

This is a knowledge-based module; there are no performance tasks.

Materials and Equipment -

Markers/chalk
Pencils and scratch paper
Whiteboard/chalkboard
Wind Turbine Maintenance Technician Level One,
Volume One PowerPoint® Presentation Slides
(ISBN 978-0-13-272054-0)

Multimedia projector and screen Computer Appropriate personal protective equipment Module Examinations*

* Single-module AIG purchases include the printed exam and performance task sheet. If you have purchased the perfect-bound version of this title, download these materials from the IRC using your access code.

Safety Considerations -

Ensure that the trainees are equipped with appropriate personal protective equipment and know how to use it properly if any time will be spent in contact with systems or components. Review safety guidelines associated with working on electrical or mechanical systems and equipment. Emphasize the importance of proper housekeeping.

This module presents thorough resources for task training. The following resource materia for further study.	al is suggested
Introduction To Wind Principles. Thomas E. Kissell. Pearson Education, publishing as Prer Wind Power. Paul Gipe. White River Junction, VT: Chelsea Green Publishing Company. American Wind Energy Association (AWEA). www.awea.org. U.S. Department of Energy, Wind Powering America Program. www.windpoweringame	
Teaching Time for This Module ————————————————————————————————————	
An outline for use in developing your lesson plan is presented below. Note that each Rom the outline equates to one session of instruction. Each session has a suggested time period. This includes 10 minutes at the beginning of each session for administrative tasks and obreak during the session. Approximately 15 hours are suggested to cover <i>Introduction To</i> You will need to adjust the time required for hands-on activity and testing based on your resources.	d of 2½ hours. one 10-minute o <i>Wind Energy</i> .
Topic	lanned Time
Session I. Introduction; The History of Wind Power A. Introduction B. The History of Wind Power Session II. The Wind Industry Today; A Study in Wind Energy A. The Wind Industry Today B. A Study in Wind Energy 1. The Power of the Wind 2. More About Wind Speed 3. Wind Speed and Height	
4. Wind Data Acquisition and Use	
Session III. Intercepting Wind Energy; Wind Turbines	
A. Intercepting Wind Energy 1. The Betz Limit B. Wind Turbines	
1. HAWTs and VAWTs	
2. Blade Count	
3. Blade Size and Construction	
4. HAWT Yaw and Pitch	
5. Supervisory Control and Data Acquisition (SCADA)	

Additional Resources -

Session IV. HAWT Turbine Systems
A. HAWT Turbine Systems
1. Wind Turbine Towers

3. Electric Power Components

2. Nacelles

Session V. HAWT Turbine Systems; The Wind Farm; The Wind Energy Technician	
A. HAWT Turbine Systems	
1. Drive System Components	
B. The Wind Farm	
1. Wind Farm Maintenance	
C. The Wind Energy Technician	
Session VI. Review and Testing	
A. Module Review	
B. Module Examination	

- 1. Trainees must score 70 percent or higher to receive recognition from NCCER.
- 2. Record the testing results on Training Report Form 200, and submit the results to the Training Program Sponsor.

Introduction to Wind Turbine Safety Annotated Instructor's Guide

Module Overview -

This module provides basic safety training specific to the wind turbine industry. Trainees will gain a deeper understanding of the OSHA 10-hour General Industry safety program. Job and task safety analysis processes are also covered. The module provides safe work practices for confined spaces, electrical systems, and rigging specific to the service of wind turbine systems. An overview of safe driving techniques in the wind farm environment is also included. The instruction concludes with coverage of aerial work platforms and safe operating practices.

Prerequisites -

Prior to training with this module, it is recommended that the trainee shall have successfully completed *Power Industry Fundamentals* and *Wind Turbine Maintenance Technician Level One, Volume One,* Chapter One.

Objectives -

Upon completion of this module, the trainee will be able to do the following:

- 1. Describe the purpose and value of the Occupational Safety and Health Administration (OSHA) 10-hour General Industry guidelines.
- 2. Describe the purpose of Job Safety Analysis (JSA) meetings as it relates to the wind turbine environment.
- 3. Prepare a JSA.
- 4. Describe confined spaces as they relate to the wind turbine.
- 5. Identify electrical system safety guidelines for wind turbine service.
- 6. Identify safe rigging practices in the wind turbine environment.
- 7. Describe wind energy site safe driving techniques.
- 8. Identify various aerial work platforms and their operating characteristics.

Performance Task -

Under the supervision of the instructor, the trainee should be able to do the following:

1. Prepare a JSA.

Materials and Equipment –

Markers/chalk

Pencils and scratch paper

Whiteboard/chalkboard

Wind Turbine Maintenance Technician Level One, Volume One PowerPoint® Presentation Slides

(ISBN 978-0-13-272054-0)

Multimedia projector and screen

Computer

Appropriate personal protective equipment

Multimeter

Lockout devices and keyed locks

Lockout tags

Available equipment to practice lockout/tagout procedures

A sufficient number of sample Job Safety Analysis forms (found in the *Appendix*)

Module Examinations*

Performance Profile Sheets*

^{*} Single-module AIG purchases include the printed exam and performance task sheet. If you have purchased the perfect-bound version of this title, download these materials from the IRC using your access code.

Safety Considerations———

Ensure that the trainees are equipped with appropriate personal protective equipment and know how to use it properly if any time will be spent in contact with systems or components. Review safety guidelines associated with working on electrical or mechanical systems and equipment. Emphasize the importance of proper housekeeping.

Additional Resources

This module presents thorough resources for task training. The following resource material is suggested for further study.

OSHA Standard 1926, Safety and Health Regulations for Construction, available at www.osha.gov.

Teaching Time for This Module -

An outline for use in developing your lesson plan is presented below. Note that each Roman numeral in the outline equates to one session of instruction. Each session has a suggested time period of 2½ hours. This includes 10 minutes at the beginning of each session for administrative tasks and one 10-minute break during the session. Approximately 12½ hours are suggested to cover *Introduction To Wind Turbine Safety*. You will need to adjust the time required for hands-on activity and testing based on your class size and resources. Because laboratories often correspond to Performance Tasks, the proficiency of trainees may be noted during these exercises for Performance Testing purposes.

Topic	Planned Time
Session I. Introduction; OSHA And The Wind Turbine Environment; Job Safety Analysis	
A. Introduction	
B. OSHA and the Wind Turbine Environment	
C. Job Safety Analysis	
D. Laboratory	
Provide trainees with a simulated or actual job to be done and have them complete a JSA through a group effort. This laboratory corresponds to Performance Task 1.	
Sessions II. and III. Confined Spaces; Electrical Safety	
A. Confined Spaces	
1. Permit-Required Confined Spaces	
2. Worker Responsibilities in Confined Spaces	
3. Wind Turbine Confined Spaces	
B. Electrical Safety	
1. Shock Hazard	
2. Step and Touch Potentials	
3. Arc Flash and Arc Blast	
4. Hazard Boundaries	
5. De-Energized Equipment	
6. Lockout/Tagout	
C. Laboratory	
Have trainees practice a simple lockout/tagout application and removal	

procedure. Point out the various electrical boundaries during the exercise.

Session IV. Rigging; Safe Driving; Aerial Work Platforms		
A. Rigging		
1. Hoists		
2. Lift Planning		
3. Critical Lifts		
4. Lift Plan Implementation		
B. Safe Driving		
1. Driving Company Vehicles		
2. Off-Road and Inclement Weather Driving		
C. Aerial Work Platforms		
1. Scissor Lifts		
2. Boom Lifts		
Session V. Review and Testing		
A. Review		
B. Module Examination		
1. Trainees must score 70 percent or higher to receive recognition from NCCER.		
2. Record the testing results on Training Report Form 200, and submit the		
results to the Training Program Sponsor.		
C. Performance Testing		
 Trainees must perform each task to the satisfaction of the instructor to receive recognition from NCCER. If applicable, proficiency noted during laboratory exercises can be used to satisfy the Performance Testing requirements. 		
2. Record the testing results on Training Report Form 200, and submit the results to the Training Program Sponsor.		

Module Overview -

This module introduces the trainee to electrical circuits. It offers a general introduction to electrical concepts used in Ohm's law. It includes atomic theory, electromagnetic force, resistance, and electric power equations. It also covers series, parallel, and series-parallel circuits.

Prerequisites —

Prior to training with this module, it is recommended that the trainee shall have successfully completed *Core Curriculum; Electrical Level One*, Modules 26101-11 and 26102-11.

Objectives -

Upon completion of this module, the trainee will be able to do the following:

- 1. Define voltage and identify the ways in which it can be produced.
- 2. Explain the difference between conductors and insulators.
- 3. Define the units of measurement that are used to measure the properties of electricity.
- 4. Identify the meters used to measure voltage, current, and resistance.
- 5. Explain the basic characteristics of series and parallel circuits.

Performance Tasks -

This is a knowledge-based module. There are no performance tasks.

Materials and Equipment -

Multimedia projector and screen

Electrical Level One

PowerPoint® Presentation Slides

(ISBN 978-0-13-257126-5)

Computer

Whiteboard/chalkboard

Markers/chalk

Pencils and scratch paper

Sample schematics

Basic electrical circuit, including:

Battery/power source

Wiring Loads

Switches

Examples of conductors, insulators, and color-coded resistors

Magnets

Simple electromagnet

Metal sheet

Iron filings

Various types of meters, including:

Multimeter

Voltmeter

Clamp-on ammeter

Ohmmeter

Continuity tester

Voltage tester

Module Examination*

Safety Considerations

Ensure that the trainees are equipped with appropriate personal protective equipment and know how to use it properly. Trainees may work with electrical test equipment. Make sure that all trainees are briefed on appropriate safety procedures. Emphasize electrical safety.

^{*} Single-module AIG purchases include the printed exam and performance task sheet. If you have purchased the perfect-bound version of this title, download these materials from the IRC using your access code.

This module presents thorough resources for task training. The following resource material is suggested for further study.
Electronics Fundamentals: Circuits, Devices, and Applications, Thomas L. Floyd. New York: Prentice Hall. <i>Principles of Electric Circuits</i> , Thomas L. Floyd. New York: Prentice Hall.
Teaching Time for This Module ————————————————————————————————————
An outline for use in developing your lesson plan is presented below. Note that each Roman numeral in the outline equates to one session of instruction. Each session has a suggested time period of 2½ hours. This includes 10 minutes at the beginning of each session for administrative tasks and one 10-minute break during the session. Approximately 7½ hours are suggested to cover <i>Introduction to Electrical Circuits</i> . You will need to adjust the time required for hands-on activity and testing based on your class size and resources.
Topic Planned Time
Session I. Introduction to Electrical Theory
A. Introduction
B. Atomic Theory
C. Electrical Power Generation and Distribution

Session II. Ohm's Law; Schematics; Measurements A. Ohm's Law

D. Electric Charge and Current

Additional Resources -

- B. Schematic Representation of Circuit Elements
- C. Resistors
- D. Electrical Circuits
- E. Electrical Measuring Instruments

Session III. Power Equations; Review and Testing

- A. Electrical Power
- B. Module Review
- C. Module Examination
 - 1. Trainees must score 70% or higher to receive recognition from NCCER.
 - 2. Record the testing results on Training Report Form 200, and submit the results to the Training Program Sponsor.

Module Overview -

This module introduces trainees to circuit calculations involving the application of Ohm's and Kirchoff's laws.

Prerequisites —

Prior to training with this module, it is recommended that the trainee shall have successfully completed *Core Curriculum; Electrical Level One,* Modules 26101-11 through 26103-11.

Objectives —

Upon completion of this module, the trainee will be able to do the following:

- 1. Explain the basic characteristics of combination circuits.
- 2. Calculate, using Kirchhoff's voltage law, the voltage drop in series, parallel, and series-parallel circuits.
- 3. Calculate, using Kirchhoff's current law, the total current in parallel and series-parallel circuits.
- 4. Using Ohm's law, find the unknown parameters in series, parallel, and series-parallel circuits.

Performance Tasks -

This is a knowledge-based module. There are no performance tasks.

Materials and Equipment —

Electrical Level One
PowerPoint® Presentation Slides
(ISBN 979-0-13-257126-5)
Multimedia projector and screen
Computer

Whiteboard/chalkboard Markers/chalk Pencils and scratch paper Module examination*

* Single-module AIG purchases include the printed exam and performance task sheet. If you have purchased the perfect-bound version of this title, download these materials from the IRC using your access code.

Safety Considerations —

Ensure that the trainees are equipped with appropriate personal protective equipment and know how to use it properly. Trainees may work with electrical test equipment. Make sure that all trainees are briefed on appropriate safety procedures. Emphasize electrical safety.

Additional Resources

This module presents thorough resources for task training. The following resource material is suggested for further study.

Electronics Fundamentals: Circuits, Devices, and Applications, Thomas L. Floyd. New York: Prentice Hall. *Principles of Electric Circuits,* Thomas L. Floyd. New York: Prentice Hall.

An outline for use in developing your lesson plan is presented below. Note that each Rothe outline equates to one session of instruction. Each session has a suggested time per This includes 10 minutes at the beginning of each session for administrative tasks and break during the session. Approximately 7½ hours are suggested to cover <i>Electrical Theore</i> to adjust the time required for hands-on activity and testing based on your class size an	iod of 2½ hours. d one 10-minute ry. You will need
Topic	Planned Time
Session I. Introduction; Resistive Circuits	
A. Introduction	
B. Resistances in Series	
C. Resistances in Parallel	
D. Series-Parallel Circuits	
Session II. Applying Ohm's Law to Resistive Circuits	
A. Voltage and Current in Series Circuits	
B. Voltage and Current in Parallel Circuits	
C. Voltage and Current in Series-Parallel Circuits	
Session III. Kirchhoff's Law; Review and Testing	
A. Kirchhoff's Law	

Trainees must score 70% or higher to receive recognition from NCCER.
 Record the testing results on Training Report Form 200, and submit the

results to the Training Program Sponsor.

Teaching Time for This Module -

B. Module ReviewC. Module Examination

Electrical Test Equipment Annotated Instructor's Guide

Module Overview -

This module introduces the trainee to electrical test equipment. It explains the purpose and use of voltmeters, ohmmeters, clamp-on ammeters, multimeters, megohmmeters, and motor and phase rotation testers. It also covers basic safety and explains category ratings.

Prerequisites —

Prior to training with this module, it is recommended that the trainee shall have successfully completed Core Curriculum; Electrical Level One, Modules 26101-11 through 26111-11.

Objectives —

Upon completion of this module, the trainee will be able to do the following:

- 1. Explain the operations of and describe the following pieces of test equipment:
 - Voltmeter
 - Ohmmeter
 - Clamp-on ammeter
 - Multimeter
 - Megohmmeter
 - Motor and phase rotation testers
- 2. Select the appropriate meter for a given work environment based on category ratings.
- 3. Identify the safety hazards associated with the various types of test equipment.

Performance Tasks -

Under the supervision of the instructor, the trainee should be able to do the following:

- 1. Under instructor supervision, measure the voltage in your classroom from line to neutral and neutral to ground.
- 2. Under instructor supervision, use an ohmmeter to measure the value of various resistors.

Materials and Equipment -

Multimedia projector and screen

Electrical Level One

PowerPoint® Presentation Slides

(ISBN 978-0-13-257126-5)

Computer

Whiteboard/chalkboard

Markers/chalk

Pencils and scratch paper

Appropriate personal protective equipment

Analog meter Continuity tester

Resistors

Copy of the latest edition of the *National Electrical*

Examples of the following test instruments with their operator's manuals:

Voltmeter Voltage tester Ohmmeter

Clamp-on ammeter

Multimeter Megohmmeter

Motor and phase rotation testers

Safety video/DVD (optional) TV/Video/DVD player (optional)

Module Examination*

Performance Profile Sheet*

^{*} Single-module AIG purchases include the printed exam and performance task sheet. If you have purchased the perfect-bound version of this title, download these materials from the IRC using your access code.

Safety Considerations ———

Ensure that the trainees are equipped with appropriate personal protective equipment and know how to use it properly. This module requires trainees to work with electrical test equipment. Make sure that all trainees are briefed on appropriate safety procedures. Emphasize electrical safety.

Additional Resources

requirements.

This module presents thorough resources for task training. The following resource material is suggested for further study.

ABCs of Multimeter Safety, Everett, WA: Fluke Corporation.

ABCs of DMMs, Multimeter Features and Functions Explained, Everett, WA: Fluke Corporation.

Clamp Meter ABCs, Everett, WA: Fluke Corporation.

Electronics Fundamentals: Circuits, Devices, and Applications, Thomas L. Floyd. New York: Prentice Hall.

Power Quality Analyzer Uses for Electricians, Everett, WA: Fluke Corporation.

Principles of Electric Circuits, Thomas L. Floyd. New York: Prentice Hall.

Teaching Time for this Module -

An outline for use in developing your lesson plan is presented below. Note that each Roman numeral in the outline equates to one session of instruction. Each session has a suggested time period of 2½ hours. This includes 10 minutes at the beginning of each session for administrative tasks and one 10-minute break during the session. Approximately 2½ hours are suggested to cover *Electrical Test Equipment*. You will need to adjust the time required for hands-on activity and testing based on your class size and resources. Because laboratories often correspond to Performance Tasks, the proficiency of the trainees may be noted during these exercises for Performance Testing purposes.

Topic	Planned Time
Session I. Introduction; Electrical Test Equipment	
A. Introduction	
B. Voltmeter	
C. Laboratory	
Have trainees practice measuring voltage. This laboratory corresponds to Performance Task 1.	
D. Ohmmeter	
E. Laboratory	
Have trainees practice using an ohmmeter. This laboratory corresponds to Performance Task 2.	
F. Ammeter and Multimeter	
G. Megohmmeter and Other Instruments	
H. Category Ratings and Safety	
I. Review	
J. Module Examination	
1. Trainees must score 70% or higher to receive recognition from NCCER.	
2. Record the testing results on Training Report Form 200, and submit the results to the Training Program Sponsor.	
K. Performance Testing	
1. Trainees must perform each task to the satisfaction of the instructor to receive recognition from NCCER. If applicable, proficiency noted during laboratory exercises can be used to satisfy the Performance Testing	

2. Record the testing results on Training Report Form 200, and submit the

results to the Training Program Sponsor.

Electrical Wiring Annotated Instructor's Guide

Module Overview -

This module introduces trainees to the electrical wiring associated with wind turbines. The selection process for various conductors is reviewed, as well as the identification of conductors through cable and wire markings. Coverage of the specific types of conductors used in wind turbine systems is provided. The conductors presented include data and power-limited cabling. Trainees will learn how to prepare and terminate low-voltage conductors and cables.

Prerequisites -

Prior to training with this module, it is recommended that the trainee shall have successfully completed *Power Industry Fundamentals* and *Wind Turbine Maintenance Technician Level One, Volume One*, Chapters One through Six.

Objectives -

Upon completion of this module, the trainee will be able to do the following:

- 1. Interpret cable and wire markings to determine the physical and functional properties of wire and cable.
- 2. Select the appropriate conductor based on the ampacity, insulation type, and temperature rating using the *National Electric Code*® tables.
- 3. Describe types of conductors and cables used in wind turbine installations based on the application.
- 4. Identify the various types of data cable used in wind turbine systems.
- 5. Prepare and terminate various low-voltage conductors and cables.

Performance Tasks -

Under the supervision of the instructor, the trainee should be able to do the following:

- 1. Prepare and terminate various low-voltage conductors and cables.
- 2. Select the appropriate conductor based on the ampacity, insulation type, and temperature rating using the *NEC*[®] tables.

Materials and Equipment

Markers/chalk

Pencils and scratch paper

Whiteboard/chalkboard

Wind Turbine Maintenance Technician Level One, Volume One PowerPoint® Presentation Slides

(ISBN 978-0-13-272054-0)

Copy of the latest edition of the National Electrical

Code®

Multimedia projector and screen

Computer

Safety glasses

Appropriate personal protective equipment

Wire strippers appropriate for chosen wire size and type

Hand crimpers

Power crimping tools and dies

Heat-shrink insulators

Heat gun for heat-shrink insulators

Assorted sizes of wire and cable

Assorted sizes and types of crimp connectors

Assorted sizes and types of mechanical compres-

sion connectors

Assorted wire nuts

Module Examinations*

Performance Profile Sheets*

^{*} Single-module AIG purchases include the printed exam and performance task sheet. If you have purchased the perfect-bound version of this title, download these materials from the IRC using your access code.

Safety Considerations -

Ensure that the trainees are equipped with appropriate personal protective equipment and know how to use it properly. Review all safety guidelines associated with the use of hand and power tools to strip and terminate wire and cable. Emphasize the importance of proper housekeeping and organization as an important measure to avoid hazards and prevent injuries in the workplace.

Teaching Time for This Module-

An outline for use in developing your lesson plan is presented below. Note that each Roman numeral in the outline equates to one session of instruction. Each session has a suggested time period of $2\frac{1}{2}$ hours. This includes 10 minutes at the beginning of each session for administrative tasks and one 10-minute break during the session. Approximately $12\frac{1}{2}$ hours are suggested to cover *Electrical Wiring*. You will need to adjust the time required for hands-on activity and testing based on your class size and resources. Because laboratories often correspond to Performance Tasks, the proficiency of the trainees may be noted during these exercises for Performance Testing purposes.

Topic	Planned Time
Session I. Introduction; Properties of Conductors and Cables	
A. Introduction	
B. Properties of Conductors and Cables	
1. Physical Size	
2. Conductor Material	
3. Insulating Material	
4. Conductor Temperature Rating	
5. Ampacity Rating	
C. Laboratory	
Have trainees practice selecting the appropriate conductor based on the ampacity insulation type, and temperature rating using the <i>National Electrical Code</i> ® tables. This laboratory corresponds to Performance Task 2.	,
Session II. Applications of Conductors and Cables; Cable Connectors and Conductor Terminations, Part One	
A. Applications of Conductors and Cables	
1. Data and Communications Cables	
2. Low-Voltage Power Conductors or Cables	
3. Medium-Voltage Cables	
B. Cable Connectors and Conductor Terminations	
1. Stripping and Cleaning Conductors	
Sessions III and IV. Cable Connectors and Conductor Terminations, Part Two	
A. Wire Connections Under 600 Volts	
1. Dissimilar Metal Conductors and Connections	
2. Heat-Shrink Insulators	
3. Control and Sensor Cables	
4. Low-Voltage Connectors and Terminals	
5. Installing Compression Connectors	
B. Laboratory	
Have trainees practice stripping wire, installing various electrical connectors with manual and powered tools, and applying heat-shrink. This laboratory correspond to Performance Task 1.	

Session V. Review and Testing

- A. Review
- B. Module Examination
 - 1. Trainees must score 70 percent or higher to receive recognition from NCCER.
 - 2. Record the testing results on Training Report Form 200, and submit the results to the Training Program Sponsor.
- C. Performance Testing
 - 1. Trainees must perform each task to the satisfaction of the instructor to receive recognition from NCCER. If applicable, proficiency noted during laboratory exercises can be used to satisfy the Performance Testing requirements.
 - 2. Record the testing results on Training Report Form 200, and submit the results to the Training Program Sponsor.